# An approach for fault-related monitoring variables selection based on dual-layer correlation networks

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#### Abstract

**Purpose** – Fault-related monitoring variables selection is a process of obtaining a subset of variables from the original set, which is of great significance for reducing information redundancy and improving the performance of the fault diagnosis models. This paper aims to propose a novel variables selection approach based on complex networks.

**Design/methodology/approach** – Firstly, a dual-layer correlation networks (DICN) which consists of mechanism-oriented correlation sub-network (MoCSN) and data-oriented correlation sub-network (DoCSN) is constructed. Secondly, an algorithm for identifying critical fault-related monitoring variables based on dual correlations is introduced. In the algorithm, the topological attributes of the MoCSN and correlation threshold of the DoCSN are used successively.

**Findings** – In the experiments of vertical elevator fault diagnosis, the critical fault-related monitoring variables selected by the DICN-based approach is more effective than the traditional approaches. It indicates that fusion mechanism-oriented correlation can enhance the comprehensiveness of variable correlation analysis. Moreover, the approach has been proved to be adaptable to different fault diagnosis models.

**Originality/value** – In the DICN-based variables selection approach, the mechanism-oriented correlation and data-oriented correlation are comprehensively considered. It improves the precision of variables selection.

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Journal of Intelligent Manufacturing and Special Equipment Vol. 5 No. 2, 2024 pp. 255-264 Emerald Publishing Limited e-ISSN: 2633-66306 DOI 10.1108/IMSE-05-2024.0008 Meanwhile, it is an unsupervised and model-agnostic approach which addresses the shortcomings of some conventional approaches that require data labels and have insufficient adaptability for fault diagnosis models. **Keywords** Fault-related monitoring variable selection, Dual-layer correlation networks, Mechanism-oriented correlation, Data-oriented correlation, Fault diagnosis **Paper type** Research paper

#### 1. Introduction

Variable selection is the process of obtaining a subset of variables from the original set, serving as a common data preprocessing technique that underpins various data mining and machine learning tasks (Chandrashekar and Sahin, 2014). It is widely used in the fault monitoring and diagnosis process. For fault monitoring, principal component analysis (PCA) and partial least squares (PLS) are two classical variable selection methods, effectively reducing the dimensionality of monitoring variables (Ghosh *et al.*, 2014; Jiang *et al.*, 2015; Li *et al.*, 2015). In fault diagnosis, to decrease model input dimensions, alleviate information redundancy and enhance the performance of fault diagnosis models, selection of fault-related monitoring variables is also imperative. Regarding fault diagnosis, current selection methods primarily operate on two levels: the data-level variables and feature-level variables. The data level is utilized for identifying crucial time-series monitoring variables. This paper concentrates on the selection of monitoring variables at the data level.

Currently, common variables selection approaches include Random forest (Gregorutti *et al.*, 2017), Entropy (Zhang *et al.*, 2016), Mutual information (Verron *et al.*, 2008; Hassani *et al.*, 2021; Liang *et al.*, 2019), LASSO (Deng *et al.*, 2020; Yan and Yao, 2015), mRMR (Li *et al.*, 2017; Zhong *et al.*, 2019), causal correlation (Clavijo *et al.*, 2021) and so on. Among these, correlation analysis of the fault monitoring variables is a pivotal strategy. Nonetheless, prevailing approaches are largely data-driven, that is, analyzing time-series data of fault-related monitoring variables through correlation analysis of fault-related monitoring variables through correlation analysis of fault-related monitoring variables, which undermines the effectiveness of variables selection to some extent. Mechanism-oriented correlation analysis aims to study the operational mechanisms and inherent principles of systems. For instance, within an electromechanical system, different functional modules are interconnected mechanically or electrically. From the operational mechanistic correlations.

Therefore, a fault-related monitoring variables selection approach based on the duallayer correlation networks from both mechanism and data perspectives is proposed by using complex network modeling and analysis techniques. The main contributions are threefold. First, the dual-layer correlation networks that encompasses both the mechanismoriented correlation and data-oriented correlation of fault-related monitoring variables is developed. It enriches and expands the dimensions of variable correlation modeling. Second, an algorithm for selecting fault-related variables based on dual correlations is designed. It enhances the precision of variable selection through network topological attributes and correlation thresholds. Third, an unsupervised and model-agnostic approach for variables selection is presented, which addresses the shortcomings of some conventional methods that require data labels and have insufficient adaptability for fault diagnosis models.

The remainder of the paper is structured as follows: Section 2 introduces the fault-related monitoring variables selection approach based on the DICN. Section 3 validates the proposed approach with a case study about elevator and Section 4 concludes the paper.

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### 2. Methodology

In this section, the complex network theory is employed to conduct a comprehensive modeling and analysis of both mechanism-oriented and data-oriented correlations. Then the fault-related monitoring variables selection approach is introduced based on a dual-layer correlation networks model, as shown in Figure 1. The approach is divided into two parts: construction of the dual-layer correlation networks model and variables selection based on dual correlations. Firstly, the dual-layer network model consists of mechanism-oriented correlation sub-network (MoCSN) and data-oriented correlation sub-network (DoCSN). It represents the dual correlations of the fault-related monitoring variables. In the construction of the MoCSN, the energy flow and information flow of the electromechanical system are analyzed to derive a matrix to represent the mechanism-oriented correlation. In the construction of the DoCSN, Spearman correlation analysis is used to extracted the data-oriented correlation of the time series data of the variables. Secondly, the critical fault-related monitoring variables are selected based on dual correlations. The degree attribute of the MoCSN and Spearman correlation threshold of the DoCSN are used together to find out the variables with low correlation.

## 2.1 Construction of dual-layer correlation networks

For an electromechanical system, suppose it has *n* functional modules, denoted as  $R = \{r_i | i = 1, ..., n\}$ . The set of fault-related monitoring variables is expressed as  $V = \{v_i | i = 1, ..., S\}$ , where *S* represents the number of the monitoring variables that can be collected. The time series data set of fault-related monitoring variables is expressed as  $VD = \{vd_i | i \in V\}$ .

(1) Construction of MoCSN

Mechanism-oriented correlation analysis is a process of analyzing the internal structure and functional relationship of the system based on expert knowledge. It aims to establish the correlation of the fault-related monitoring variables by analyzing the mechanism influence among each functional modules. The specific steps are as follows.

Step 1: According to the internal mechanism-oriented correlation of electromechanical system, the energy correlation matrix and the information correlation matrix are established, denoted as  $P_1$  and  $P_2$ , respectively. The criterion for determining the internal mechanism-oriented correlation is based on whether there is energy flow or information flow transfer among the functional modules of the electromechanical system. The correlation matrix can be expressed as follows:



Figure 1. Fault-related monitoring variables selection based on dual-layer correlation networks

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$$P_{i} = \left\{ p_{j,k}^{i} \middle| i \in [1,2]; j,k \in R \right\}$$
(1)

where *j* and *k* represent the functional modules,  $p_{j,k}^i$  represents the mechanism correlation between *j* and *k* (when i = 1, it represents the energy flow correlation, and when i = 2, it represents the information flow correlation). For an electromechanical system, if there is an correlation of energy flow or information flow between *j* and *k*, then  $p_{j,k}^i = 1$ , otherwise  $p_{i,k}^i = 0$ .

Step 2: By combining the matrix  $P_1$  and  $P_2$ , the mechanism-oriented correlation matrix P is obtained, expressed as  $P = \{p_{j,k} | j, k \in [1, n]\}$ , where  $p_{j,k}$  represents the mechanism-oriented correlation coefficient.

Step 3: The mapping matrix *Map* is established according to the corresponding relationship between the functional modules of the electromechanical system and the fault-related monitoring variables. The mapping matrix is expressed as follows:

$$Map = \{map_{i,j} | i \in V, j \in R\}$$

$$\tag{2}$$

where *i* represents the fault-related monitoring variable, *j* represents the functional modules,  $map_{i,j}$  represents the mapping relationship between the variable *i* and the module *j*. When  $map_{i,j} = 1$ , it means that the monitoring variable *i* is collected on the module *j*.

Step 4: The MoCSN is established based on the mechanism-oriented correlation matrix P and mapping matrix *Map*. It can be formalized as  $G_{\alpha} = (V, E_{\alpha})$ , where V is the node set representing the fault-related monitoring variables,  $E_{\alpha}$  is the edge set representing the mechanism-oriented correlation of the variables. If there is a mechanism-oriented correlation between variable *i* and variable *j*, the edge weight is set to 1, denoted as  $e_{ij}^{\alpha} = 1$ . Otherwise,  $e_{ij}^{\alpha} = 0$ . It should be pointed out that there is mechanism-oriented correlation if variable *i* and variable *j* are from the same functional module.

#### (2) Construction of DoCSN

The construction of DoCSN is based on the correlation analysis of the time series data of the fault-related monitoring variables. It can be formalized as  $G_{\beta} = (V, E_{\beta})$ , where V is the node set representing the fault-related monitoring variables,  $E_{\beta}$  is the edge set representing the data-oriented correlation of the variables. In this section, Spearman coefficient is used to characterize the edge weight, denote as  $\mu_{a,b}$ . It can be calculated as follow:

$$\mu_{a,b} = \left| 1 - \frac{6\sum_{i=1}^{M} d_i^2}{M(M^2 - 1)} \right|$$
(3)

where  $d_i$  represents the position difference value of the data point *i* after time series data of the fault-related monitoring variable *a* and *b* are sorted respectively, *M* represents the number of time series data points of each variable.

#### (3) Construction of DICN

According to the two networks MoCSN and DoCSN, the dual-layer correlation networks can be constructed, expressed as the following super-adjacency matrix:

$$G = \begin{bmatrix} G_{\alpha} & M^{|1,2|} \\ M^{|2,1|} & G_{\beta} \end{bmatrix}$$
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where  $G_{\alpha}$  and  $G_{\beta}$  represent the adjacency matrix of the MoCSN and DoCSN respectively,  $M^{[1,2]}$  and  $M^{[2,1]}$  are two identity matrix.

#### 2.2 Fault-related monitoring variables selection based on dual correlations

When using the monitoring variables in fault diagnosis, the smaller the correlation strength, the less the redundant information. In other words, more fault-related information can be provided for the diagnosis model. Therefore, the monitoring variables with low correlation should be selected. The specific steps are as follows:

Step 1: According to the topological attributes of the MoCSN, the degree of each node v, denoted as  $d_v$ , in the  $G_{\alpha}$  is calculated, and then the correlation strength of the variables can be obtained. Specifically, the node with smaller degree has lower correlation strength with other nodes in the network. Then the node pair (i.e. two variables) with the smallest degree sum is selected and added to the set  $DV_1$ . By doing this, several low-correlation variable pairs are obtained. It can be expressed as  $DV_1 = \{(v_i, v_i) | v_i, v_i \in V\}$ .

Step 2: The node pair in the network  $G_{\beta}$  are selected based on the correlation threshold. Specifically, if the edge weight in the network satisfies the condition  $w_{ij}^{\beta} \langle = g_{threshold}$ , then the corresponding variable pairs are added to the set  $DV_2$ . It can be denoted as  $DV_2 = \{(v_i, v_j) | v_i, v_j \in V\}$ .

Step 3: According to the intersection of  $DV_1$  and  $DV_2$ , the variable pair set  $DV_3$  is obtained, denoted as  $DV_3 = DV_1 \cap DV_2$ . After that, selecting the variable pairs with the lowest correlation coefficient in the set  $DV_3$  as the final result.

#### 3. Experiments

In this section, vertical elevator fault diagnosis is taken as an example to verify the effectiveness and superiority of the proposed approach.

#### 3.1 Data introduction

The experimental data comes from the elevator operation simulation system built in Simscape environment (Vladić *et al.*, 2011), as shown in Figure 2, which can effectively simulate the dynamics of the actual elevator operation process.

Based on the elevator system, different fault modes are generated through fault injection into different components. In this experiment, three typical fault modes are injected. They are tractor circuit fault (TF), pulley wear failure (PF) and counterweight wear failure (CF), denoted as  $F = \{TF, PF, CF\}$ . There are nine fault-related monitoring variables are collected. For each variable, 400 sample data of each variable in different fault modes are obtained. See Table 1.

#### 3.2 Fault-related monitoring variables selection

According to the dual-layer network modeling approach in Section 2.1, the MoCSN( $G_{\alpha}$ ) and DoCSN( $G_{\beta}$ ) for vertical elevator are established, as shown in Figures 3 and 4 (where the thickness of the edge represents the correlation strength of the variables) respectively.

Firstly, the degree of the node in  $G_{\alpha}$  is calculated. Then four nodes with the minimum degree value are selected, namely No.5, No.6, No. 8 and No. 9. After that,  $DV_1$  can be obtained

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as {(No.5, No.6), (No.5, No.8), (No.5, No.9), (No.6, No.8), (No.6, No.9), (No.8, No.9)}. Secondly, the value of Spearman correlation threshold is set as  $g_{threshold} = 0.3$ . Then  $DV_2$  can be obtained as {(No.1, No.2), (No.1, No.5), (No.1, No.8), (No.2, No.3), (No.2, No.4), (No.2, No.6), (No.2, No.7), (No.2, No.9), (No.3, No.5), (No.3, No.8), (No.4, No.5), (No.4, No.8), (No.5, No.6), (No.5, No.7), (No.5, No.9), (No.6, No.8), (No.7, No.8), (No.8, No.9)}. Finally,  $DV_3$  can be obtained as {(No.5, No.6), (No.5, No.6), (No.5, No.9), (No.6, No.8), (No.8, No.9)} and variable pair (No.5, No.6) is the final result since the Spearman correlation coefficient is the smallest in  $DV_3$ .

#### 3.3 Comparative analysis

To verify the effectiveness and superiority of the dual-layer correlation network (DICN) based approach, the Spearman based, Random Forest (RF) based and Max-Relevance and Min-Redundancy (mRMR) based approaches are selected to make comparison. The results obtained by the Spearman, RF and mRMR are shown in Table 2 and Table 3.

According to Table 2 and Table 3, the critical variables obtained by Spearman, RF and MRMR are {No.3, No.8}, {No.2, No.5} and {No.2, No.7}. To verify the effectiveness of the



Source(s): Authors' own creation

Figure 4. DoCSN for vertical elevator( $G_{\beta}$ )

method and the generalization ability of different fault diagnosis models such as BRB, SVM and BPNN and the diagnostic accuracy is used as the evaluation criteria. The results are shown in Figure 5.

As shown in Figure 5, for any fault diagnosis model, the diagnostic accuracy obtained by DICN-based approach is superior to that obtained by the RF based approach, mRMR based JIMSE 5,2

approach and Spearman based approach. Besides, it should be pointed out that the fault diagnostic accuracy obtained by DICN-based approach is the highest among all variable pair combinations. It is attributed to that the mechanism-oriented correlation and data-oriented correlation are considered comprehensively in the DICN. It improves the performance of the

262	Variable No.	1	2	3	4	5	6	7	8	9
Table 2. Critical variables obtained by Spearman based our procede	1 2 3 4 5 6 7 8 9	1.0000 0.2575 0.6944 0.8421 0.2612 0.8377 0.4493 0.2636 0.8378	0.2575 1.0000 0.0382 0.2727 0.9998 0.2732 0.1913 0.9924 0.2732	0.6944 0.0382 1.0000 0.7235 0.0361 0.7493 0.7644 0.0342 0.7493	0.8421 0.2727 0.7235 1.0000 0.2689 0.9945 0.4642 0.2722 0.9944	0.2612 0.9998 0.0361 0.2689 1.0000 0.2694 0.1926 0.9926 0.2794	0.8377 0.2732 0.7493 0.9945 0.2694 1.0000 0.4891 0.2728 0.9996	$\begin{array}{c} 0.4493\\ 0.1913\\ 0.7644\\ 0.4642\\ 0.1926\\ 0.4891\\ 1.0000\\ 0.1979\\ 0.4888\end{array}$	0.2636 0.9924 0.0342 0.2722 0.9926 0.2728 0.1979 1.0000 0.2727	0.8378 0.2732 0.7493 0.9944 0.2794 0.9996 0.4888 0.2727 1.0000
based approach	50mce(s). A	uniors ow	ii creation							

	Variable No.	RF	MRMR
	1	0.0507	0.2641
23	2	0.2126	0.6931
	3	0.0631	0.0000
	4	0.0743	0.2535
Table 3.       6         Critical variables       7         obtained by RE based       8	5	0.2184	0.2996
	6	0.0748	0.3505
	7	0.0769	0.5060
	8	0.1604	0.3725
approach and mRMR	9	0.0689	0.3725
based approach	Source(s): Authors' own creation		



**Figure 5.** Comparison of fault diagnostic accuracy fault-related monitoring variables selection. Moreover, it can also been found that the diagnostic accuracy obtained by the Spearman based approach is the worst. It further indicates that fusion mechanism-oriented correlation enhances the comprehensiveness of variable correlation analysis.

#### 4. Conclusion

To improve the performance of the fault-related monitoring variables selection, a novel approach based on DICN is proposed in this paper. In the approach, the mechanism-oriented correlation and data-oriented correlation are comprehensively considered and the dual-layer correlation network is constructed. Then the critical fault-related monitoring variables are selected based on the dual correlations. Through the analysis of the experiments of vertical elevator fault diagnosis, the effectiveness and superiority of the proposed approach are verified. Moreover, the approach has been proved to be adaptable to different fault diagnosis models. Since the DICN-based proposed can only filter two critical variables, future work will focus on the optimization of the approach to achieve the selection of any number of variables to adapt to different demand scenarios.

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